

Assembly Procedure

To assemble the mating connector and shell, perform the following steps, referring to Figures 1 and 2 as necessary:

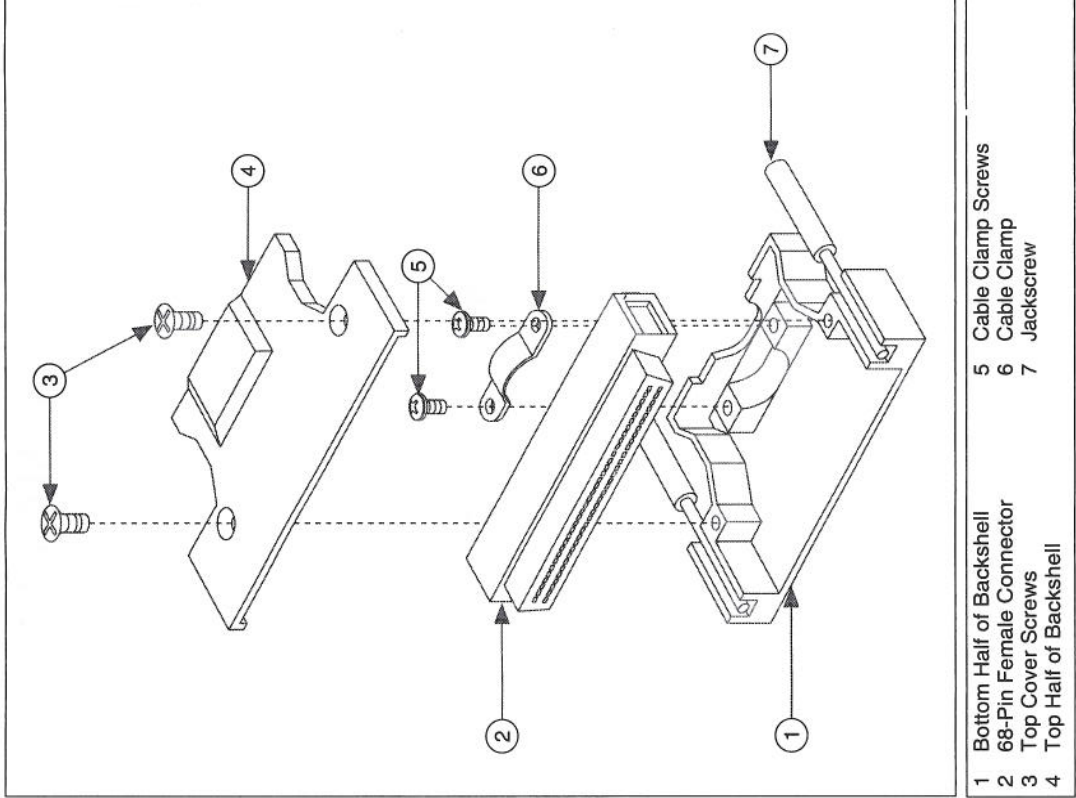


Figure 1. Parts Locator Diagram

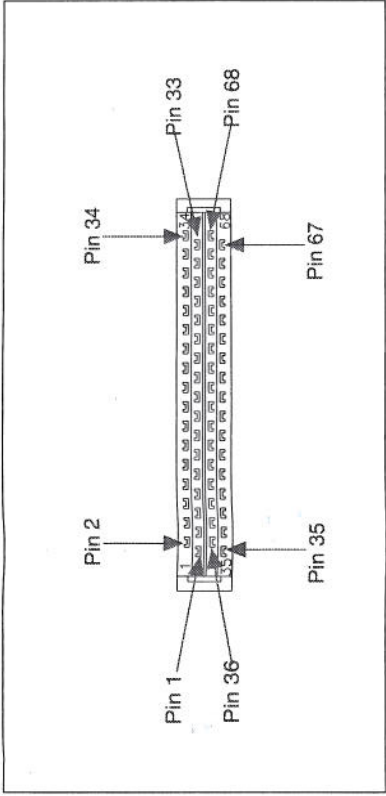


Figure 2. Solder Side of 68-Pin Female Connector

1. Solder the cable wires to the appropriate connector pins on the solder side of the 68-pin female connector, as shown in Figure 2.
2. Insert the 68-pin female connector into the bottom half of the backshell.
3. Screw the cable in place with a cable clamp and the cable clamp screws.
4. Screw the top half of the backshell to the bottom half of the backshell with the top cover screws.



Note To disconnect the cable from the plug-in board, loosen the jackscrews and pull.